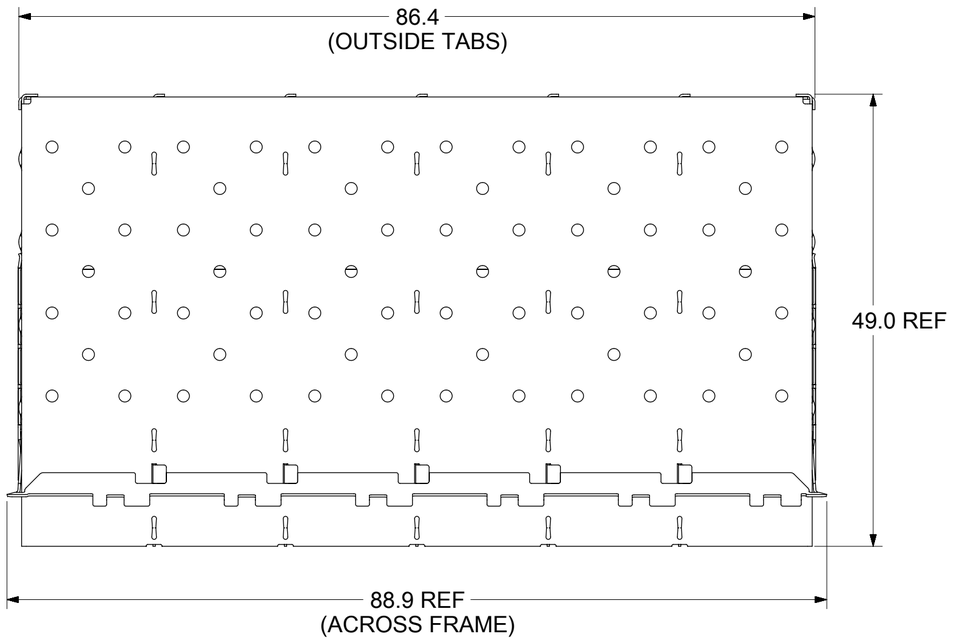
3D MODEL: 1111122610 PSM ASY

BASE CAGE DETAILS

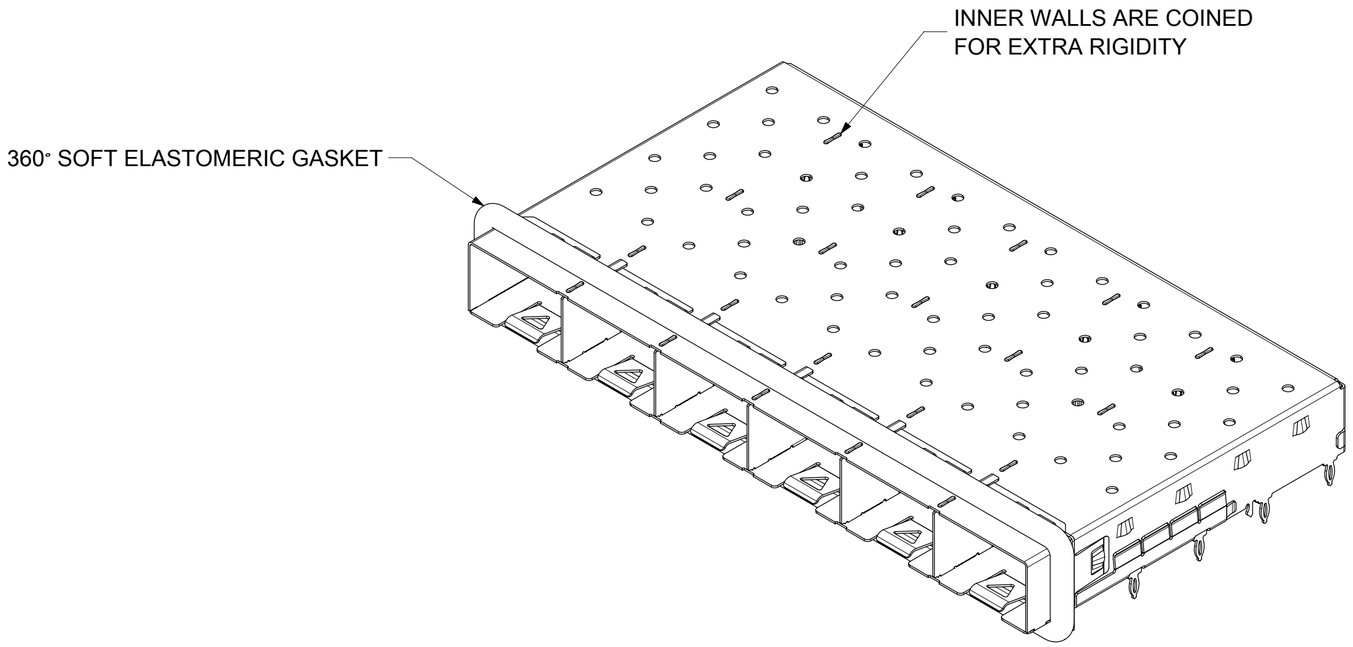
(APPLIES TO ALL CAGES IN THIS DRAWING)

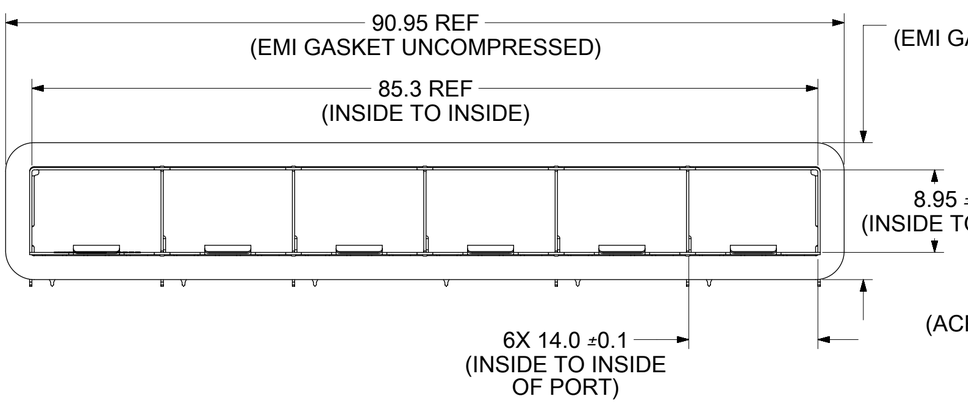
747540610

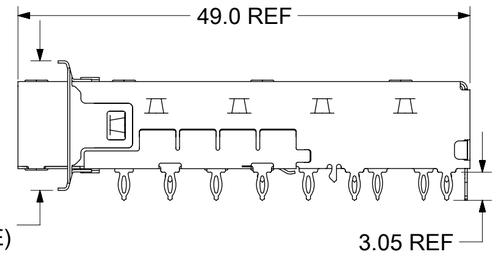
SHOWN



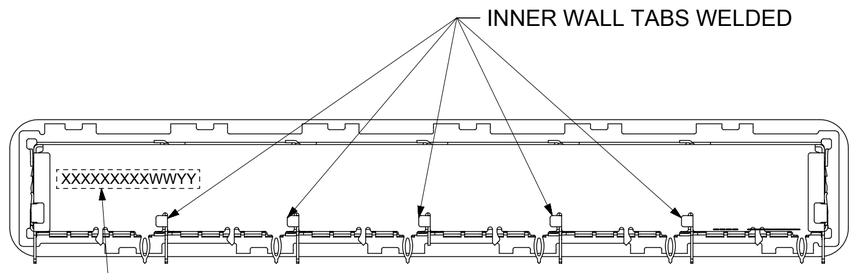
NOTE:
EMI GASKET REMOVED FROM THIS VIEW FOR CLARITY.







NOTE:
EMI GASKET REMOVED FROM THIS VIEW FOR CLARITY.



PN/DATE CODE TO BE PRINTED ON THE BACK OF
COMPLETED CAGE ASSEMBLY APPROXIMATELY AS SHOWN.

WEEK/YEAR DATE CODE TABLE	
WW	01 THRU 52, EXAMPLE: 01 = FIRST WEEK OF YEAR, 52 = LAST WEEK OF YEAR
YY	17, 18, 19 ETC. EXAMPLE: YEAR 2017 = 17

NOTES:
1. MATERIAL:
   CAGE: 0.25mm THICK COPPER ALLOY, NICKEL PLATED.
   SPRING FINGERS: 0.10mm THICK COPPER ALLOY, NICKEL PLATED.
   HEATSINK: ALUMINUM, NICKEL PLATED.
   HEATSINK SPRING CLIP: STAINLESS STEEL.
2. PRESS FIT LEGS 3.05mm LONG:
3. PORTS ARE DESIGNED FOR SFP+ TRANSCEIVERS AND ARE COMPATIBLE WITH SFP TRANSCEIVERS. THE TOP SURFACE OF THE MODULE MUST BE FLAT (NO PRODUCT LABEL RECESS) AND THERMALLY CONDUCTIVE TO FUNCTION OPTIMALLY.
4. WELD SPOT MAY SHOW SLIGHT MATERIAL DISCOLORATION.
5. NO RoHS EXEMPTIONS.
6. CUSTOM HEATSINKS AVAILABLE UPON REQUEST.

RELEASE STATUS	P1	RELEASE DATE	03.05.2017 06:33:50

THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION

SEE REVISION TABLE
EC NO: 116175 2017/02/27
DRWN: MHANUMAPPARE 2017/04/27
CH'D: DSUN15 2017/05/03
APPR: RCHEN08

GENERAL TOLERANCES (UNLESS SPECIFIED)
ANGULAR TOL ± 1.0 °
4 PLACES ±
3 PLACES ±
2 PLACES ± 0.13
1 PLACE ± 0.25
0 PLACES ±
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

REV: E

DIMENSION UNITS: MM
SCALE: 2:1
DRWN BY: MHANUMAPPARE DATE: 2017/02/27
CHK'D BY: DSUN15 DATE: 2017/04/27
APPR BY: RCHEN08 DATE: 2017/05/03
DRAWING SIZE: C
THIRD ANGLE PROJECTION

molex®

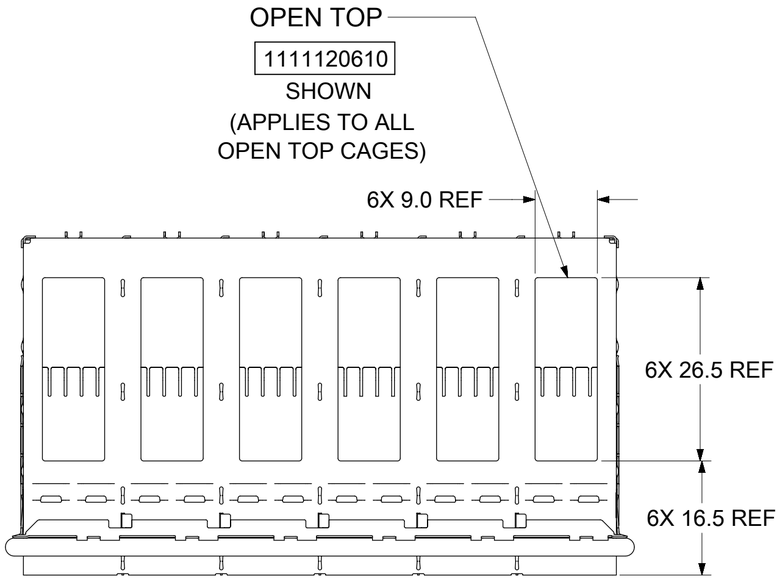
1X6 SFP+ CAGE.120 INCH
PRESS FIT, HEAT SINK, ELASTOMERIC GASKET

PRODUCT CUSTOMER DRAWING

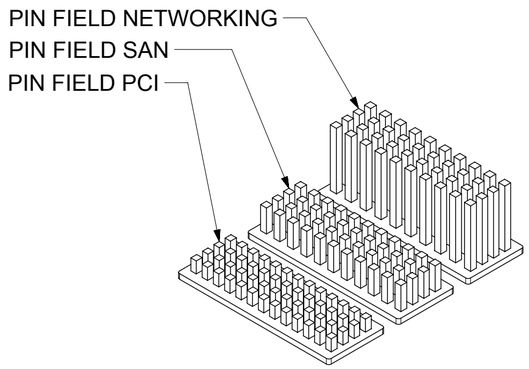
SERIES	MATERIAL NUMBER	CUSTOMER
111112	SEE SHEET 4	GENERAL MARKET

DOCUMENT NUMBER	DOC TYPE	DOC PART	SHEET NUMBER
1111122610	PSD	ASY	1 OF 9

CAGE ASSEMBLY OPTIONS



HEATSINK OPTIONS

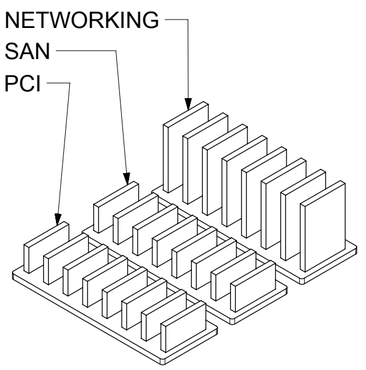


OVERALL HEATSINK HEIGHT

APPLICATION	DIM 'A'
PCI	14.3
SAN	16.6
NETWORKING	23.6

NOTE: PCI - 13 ROWS
SAN - 11 ROWS
NETWORKING - 10 ROWS

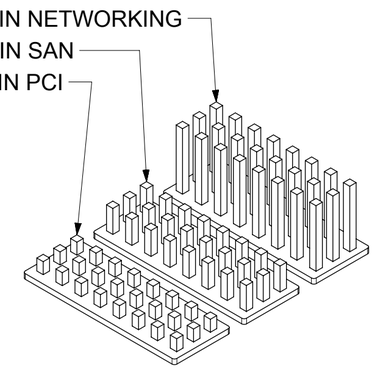
HEATSINK OPTIONS



OVERALL HEATSINK HEIGHT

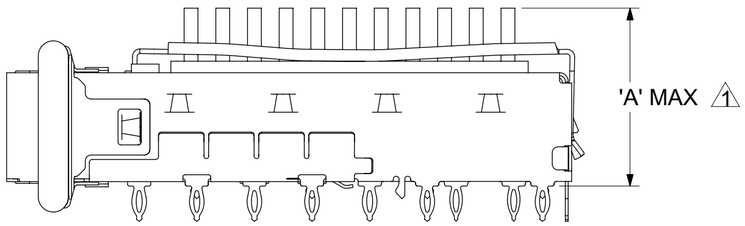
APPLICATION	DIM 'A'
PCI	14.3
SAN	16.6
NETWORKING	23.6

HEATSINK OPTIONS

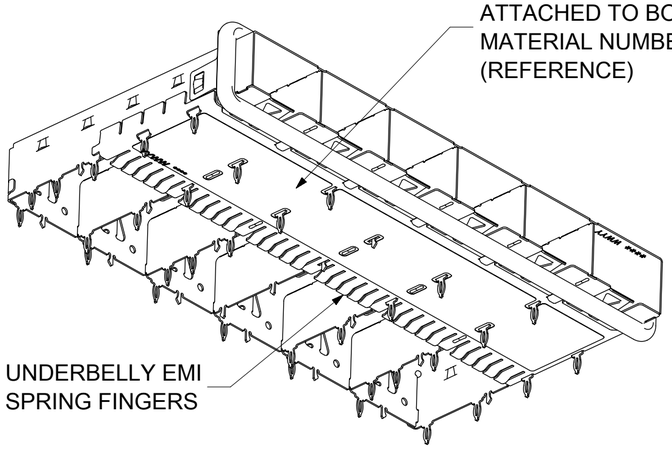


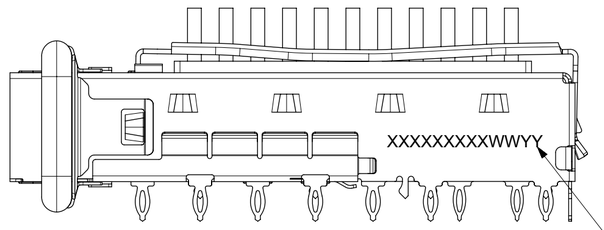
OVERALL HEATSINK HEIGHT

APPLICATION	DIM 'A'
PCI	14.3
SAN	16.6
NETWORKING	23.6



NOTES:
1. HEIGHT OF HEATSINK WITH MODULE INSERTED.
DIMENSION MAY BE LESS DUE TO MODULE AND HEATSINK VARIATIONS.



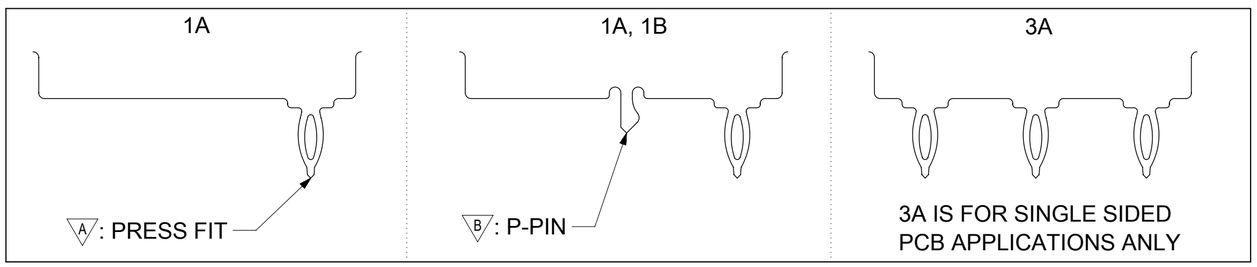


PN/DATE CODE TO BE PRINTED ON THE SIDE OF
COMPLETED CAGE ASSEMBLY APPROXIMATELY AS SHOWN.

WEEK/YEAR DATE CODE TABLE	
WW	01 THRU 52, EXAMPLE: 01 = FIRST WEEK OF YEAR, 52 = LAST WEEK OF YEAR
YY	17, 18, 19 ETC. EXAMPLE: YEAR 2017 = 17

REAR LEG OPTIONS

(PER PORT)



RELEASE STATUS	P1	RELEASE DATE	03.05.2017 06:33:50

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EC NO: 116175 2017/02/27
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CHK'D: DSUN15 2017/05/03
APPR: RCHEN08

GENERAL TOLERANCES (UNLESS SPECIFIED)
ANGULAR TOL ± 1.0 °
4 PLACES ±
3 PLACES ±
2 PLACES ± 0.13
1 PLACE ± 0.25
0 PLACES ±
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

REV: E

DIMENSION UNITS: MM
SCALE: 1.5:1
DRWN BY: MHANUMAPPARE DATE: 2017/02/27
CHK'D BY: DSUN15 DATE: 2017/04/27
APPR BY: RCHEN08 DATE: 2017/05/03
DRAWING SIZE: C
THIRD ANGLE PROJECTION

molex®

1X6 SFP+ CAGE.120 INCH
PRESS FIT, HEAT SINK, ELASTOMERIC GASKET

PRODUCT CUSTOMER DRAWING

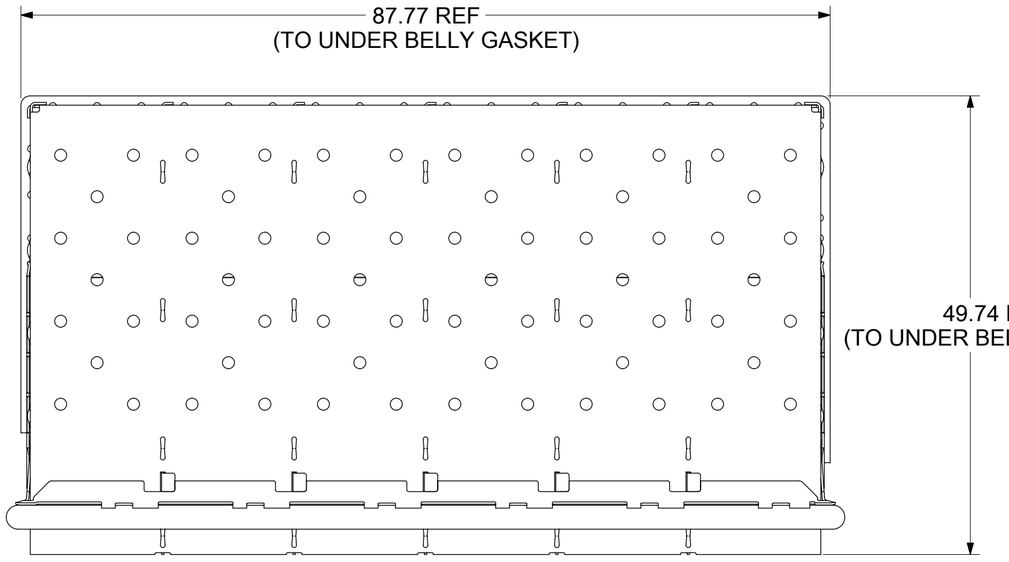
SERIES	MATERIAL NUMBER	CUSTOMER
111112	SEE SHEET 4	GENERAL MARKET

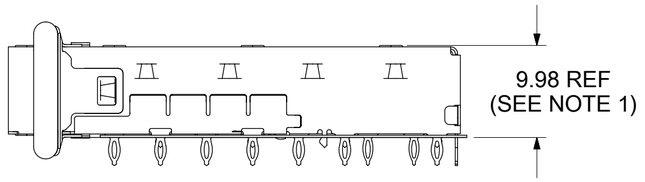
DOCUMENT NUMBER	DOC TYPE	DOC PART	SHEET NUMBER
1111122610	PSD	ASY	2 OF 9

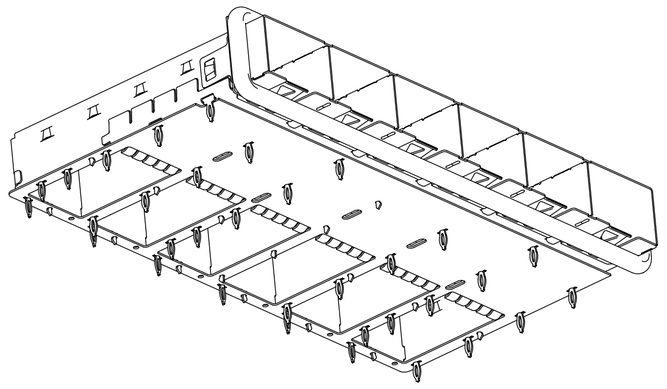
OPTIONAL GEN 2 UNDER BELLY GASKET

1001150610

SHOWN







NOTE:
1. CAGE LEG STANDOFF WILL PIERCE GASKET WHEN PROPERLY PRESSED INTO PCB

RELEASE STATUS	P1	RELEASE DATE	03.05.2017 06:33:50

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SEE REVISION TABLE
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DRWN: MHANUMAPPARE 2017/04/27
CHK'D: DSUN15 2017/05/03
APPR: RCHEN08

REV: E

GENERAL TOLERANCES (UNLESS SPECIFIED)

ANGULAR TOL ± 1.0 °	
4 PLACES	±
3 PLACES	±
2 PLACES	± 0.13
1 PLACE	± 0.25
0 PLACES	±

DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

DIMENSION UNITS	SCALE
MM	2:1
DRWN BY	DATE
MHANUMAPPARE	2017/02/27
CHK'D BY	DATE
DSUN15	2017/04/27
APPR BY	DATE
RCHEN08	2017/05/03
DRAWING SIZE	THIRD ANGLE PROJECTION
C	

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1X6 SFP+ CAGE.120 INCH
PRESS FIT, HEAT SINK, ELASTOMERIC GASKET

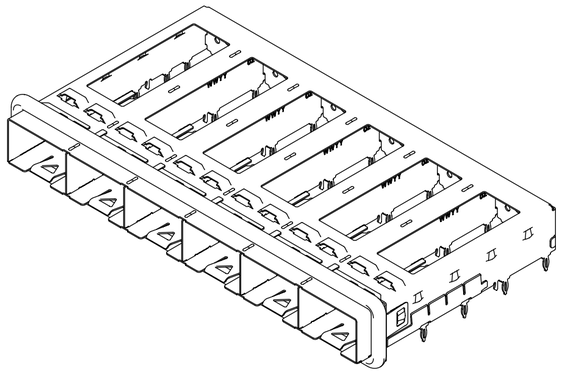
PRODUCT CUSTOMER DRAWING

SERIES	MATERIAL NUMBER	CUSTOMER
111112	SEE SHEET 4	GENERAL MARKET

DOCUMENT NUMBER	DOC TYPE	DOC PART	SHEET NUMBER
1111122610	PSD	ASY	3 OF 9

PART NUMBER SELECTION

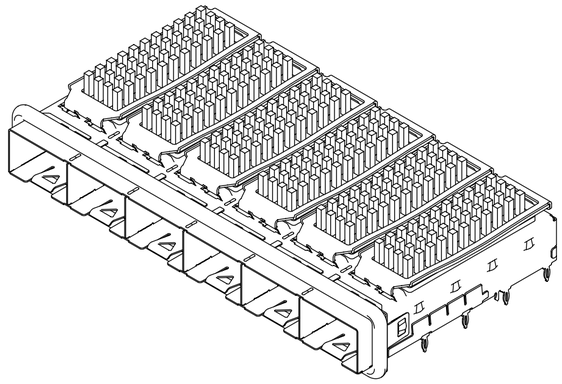
1111120610
SHOWN



SFP+ OPEN TOP BASE CAGE FOR HEATSINKS			
PART NO.	POLYMIDE INSULATOR	HEATSINK	# OF REAR LEGS PER PORT
1111120610	---	---	1A, 1B
1111120650	YES	---	1A, 1B

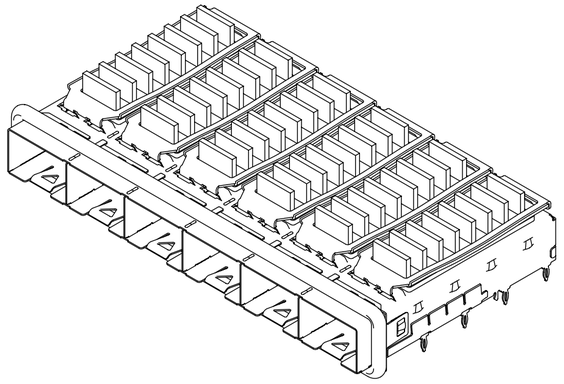
NOTE: PCI - 13 ROWS
SAN - 11 ROWS
NETWORKING - 10 ROWS

1111122610
SHOWN



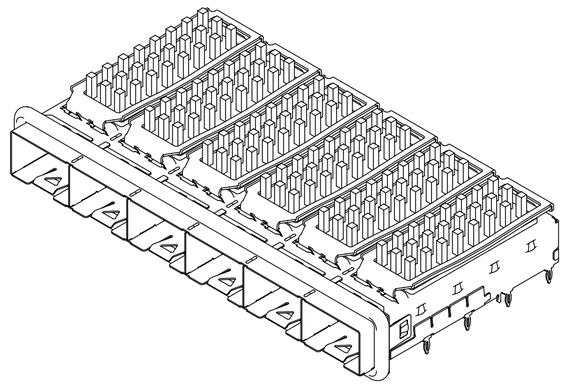
SFP+ PIN FIELD HEATSINK OPTION			
PART NO.	POLYIMIDE INSOLATOR	HEATSINK	# OF REAR LEGS PER PORT
1111121610	---	PCI	1A, 1B
1111121650	YES	PCI	1A, 1B
1111122610	---	SAN	1A, 1B
1111122650	YES	SAN	1A, 1B
1111123610	---	NET	1A, 1B
1111123650	YES	NET	1A, 1B

1111125610
SHOWN



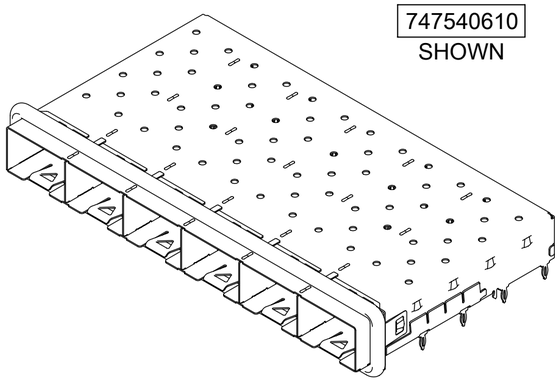
SFP+ LATERAL FIN HEATSINK OPTION			
PART NO.	POLYIMIDE INSOLATOR	HEATSINK	# OF REAR LEGS PER PORT
1111124610	---	PCI	1A, 1B
1111124650	YES	PCI	1A, 1B
1111125610	---	SAN	1A, 1B
1111125650	YES	SAN	1A, 1B
1111126610	---	NET	1A, 1B
1111126650	YES	NET	1A, 1B

1111128610
SHOWN



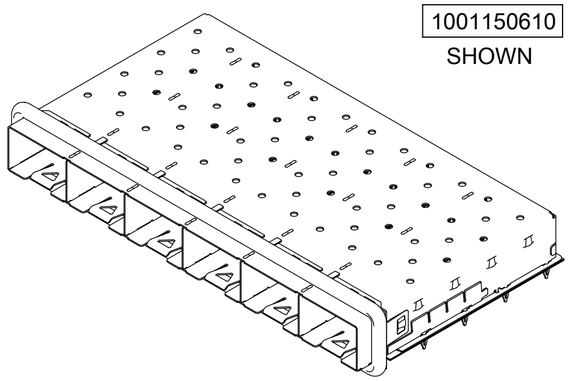
SFP+ WIDE GAP PIN FIELD HEATSINK OPTION			
PART NO.	POLYIMIDE INSOLATOR	HEATSINK	# OF REAR LEGS PER PORT
1111127610	---	PCI	1A, 1B
1111127650	YES	PCI	1A, 1B
1111128610	---	SAN	1A, 1B
1111128650	YES	SAN	1A, 1B
1111129610	---	NET	1A, 1B
1111129650	YES	NET	1A, 1B

747540610
SHOWN



SFP+ CLOSED TOP CAGE			
PART NO.	POLYIMIDE INSOLATOR	HEATSINK	# OF REAR LEGS PER PORT
747540610	---	---	1A, 1B
747540611	---	---	3A
747540613	---	---	1A, 1B

1001150610
SHOWN



zSFP+ GEN 2 CLOSED TOP BASE CAGE			
PART NO.	POLYMIDE INSULATOR	HEATSINK	# OF REAR LEGS PER PORT
1001150610	---	---	1A, 1B

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SEE REVISION TABLE
EC NO: 116175 2017/02/27
DRWN: MHANUMAPPARE 2017/04/27
CHK'D: DSUN15 2017/05/03
APPR: RCHEN08

GENERAL TOLERANCES (UNLESS SPECIFIED)
ANGULAR TOL ± 1.0 °
4 PLACES ±
3 PLACES ±
2 PLACES ± 0.13
1 PLACE ± 0.25
0 PLACES ±
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

REV E

DIMENSION UNITS: MM
SCALE: 1.25:1
DRWN BY: MHANUMAPPARE DATE: 2017/02/27
CHK'D BY: DSUN15 DATE: 2017/04/27
APPR BY: RCHEN08 DATE: 2017/05/03
DRAWING SIZE: C
THIRD ANGLE PROJECTION

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1X6 SFP+ CAGE.120 INCH
PRESS FIT, HEAT SINK, ELASTOMERIC GASKET

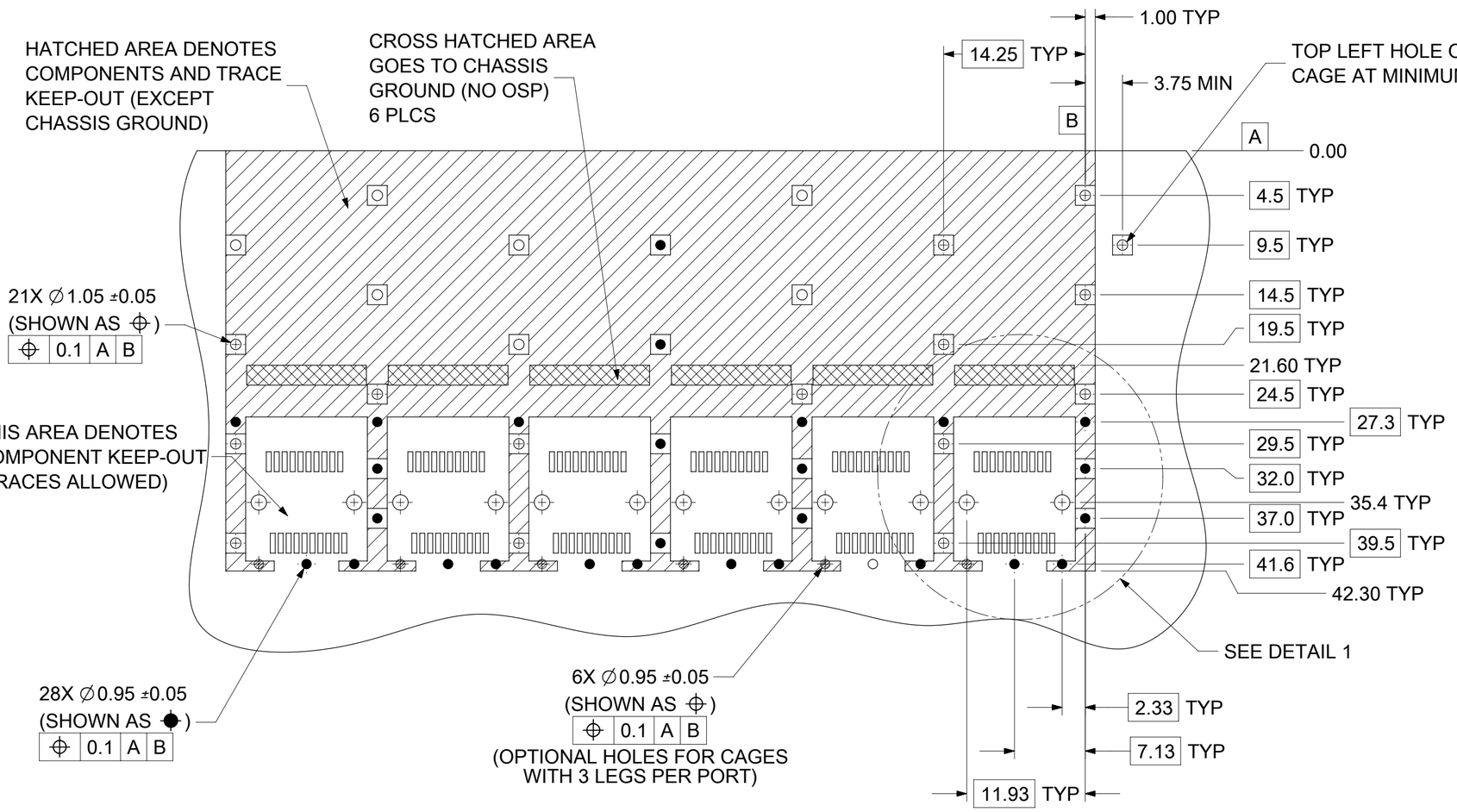
PRODUCT CUSTOMER DRAWING

SERIES	MATERIAL NUMBER	CUSTOMER
111112	SEE TABLE	GENERAL MARKET

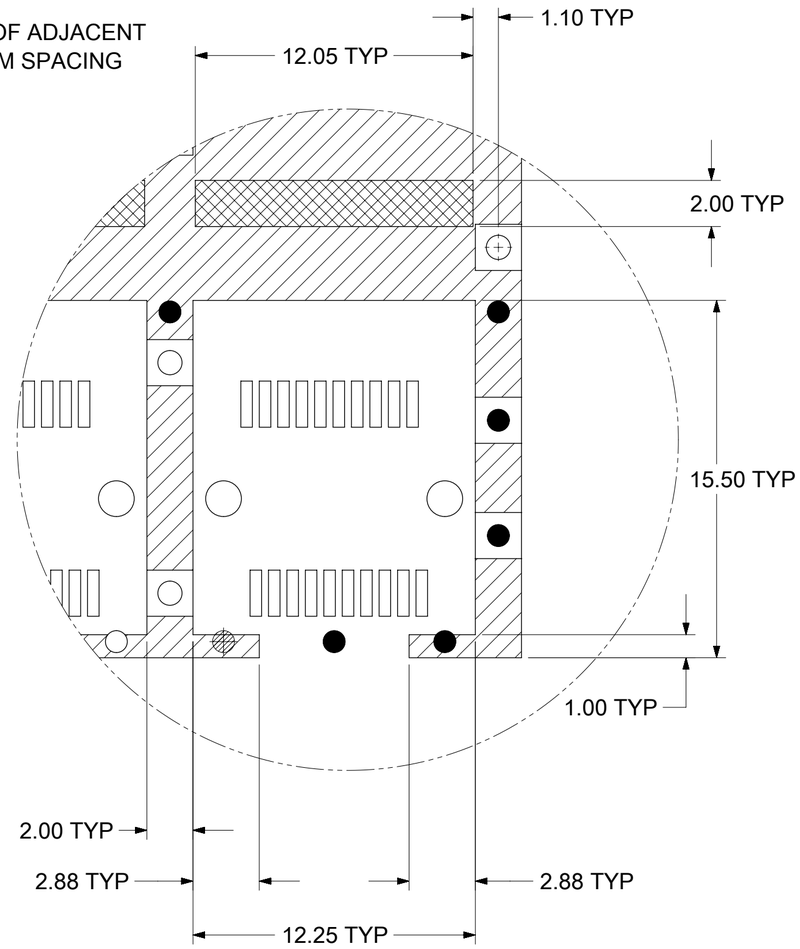
DOCUMENT NUMBER	DOC TYPE	DOC PART	SHEET NUMBER
1111122610	PSD	ASY	4 OF 9

RELEASE STATUS	P1	RELEASE DATE	03.05.2017 06:33:50

PCB LAYOUT FOR SINGLE SIDE MOUNT



HOST CONNECTOR DETAIL



DETAIL 1
SCALE 5:1

NOTES:
1. PADS AND VIAS CONNECT TO CHASSIS GROUND (RECOMMEND PADS TO BE 2.00mm SQUARE)
2. RECOMMENDED THRU HOLE PLATING INCLUDES HASL, OSP, OR IMMERSION (GOLD, SILVER, OR TIN).
3. CONNECTOR PAD LAYOUT PER SFP+ MSA WILL ACCOMMODATE MOLEX CONNECTOR SERIES 74441 OR EQUIVALENT.
4. HOLE PATTERN REPEATS FOR EACH PORT. SPACING BETWEEN PORTS IS 14.25mm.
5. MIN PCB THICKNESS FOR SINGLE SIDED USE: 1.57mm.

RELEASE STATUS	P1	RELEASE DATE	03.05.2017 06:33:50

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CHK'D: DSUN15 2017/05/03
APPR: RCHEN08

REV: E

GENERAL TOLERANCES (UNLESS SPECIFIED)

ANGULAR TOL	± 1.0 °
4 PLACES	±
3 PLACES	±
2 PLACES	± 0.13
1 PLACE	± 0.25
0 PLACES	±

DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

DIMENSION UNITS	MM
SCALE	2.5:1
DRWN BY	MHANUMAPPARE
DATE	2017/02/27
CHK'D BY	DSUN15
DATE	2017/04/27
APPR BY	RCHEN08
DATE	2017/05/03
DRAWING SIZE	C
THIRD ANGLE PROJECTION	

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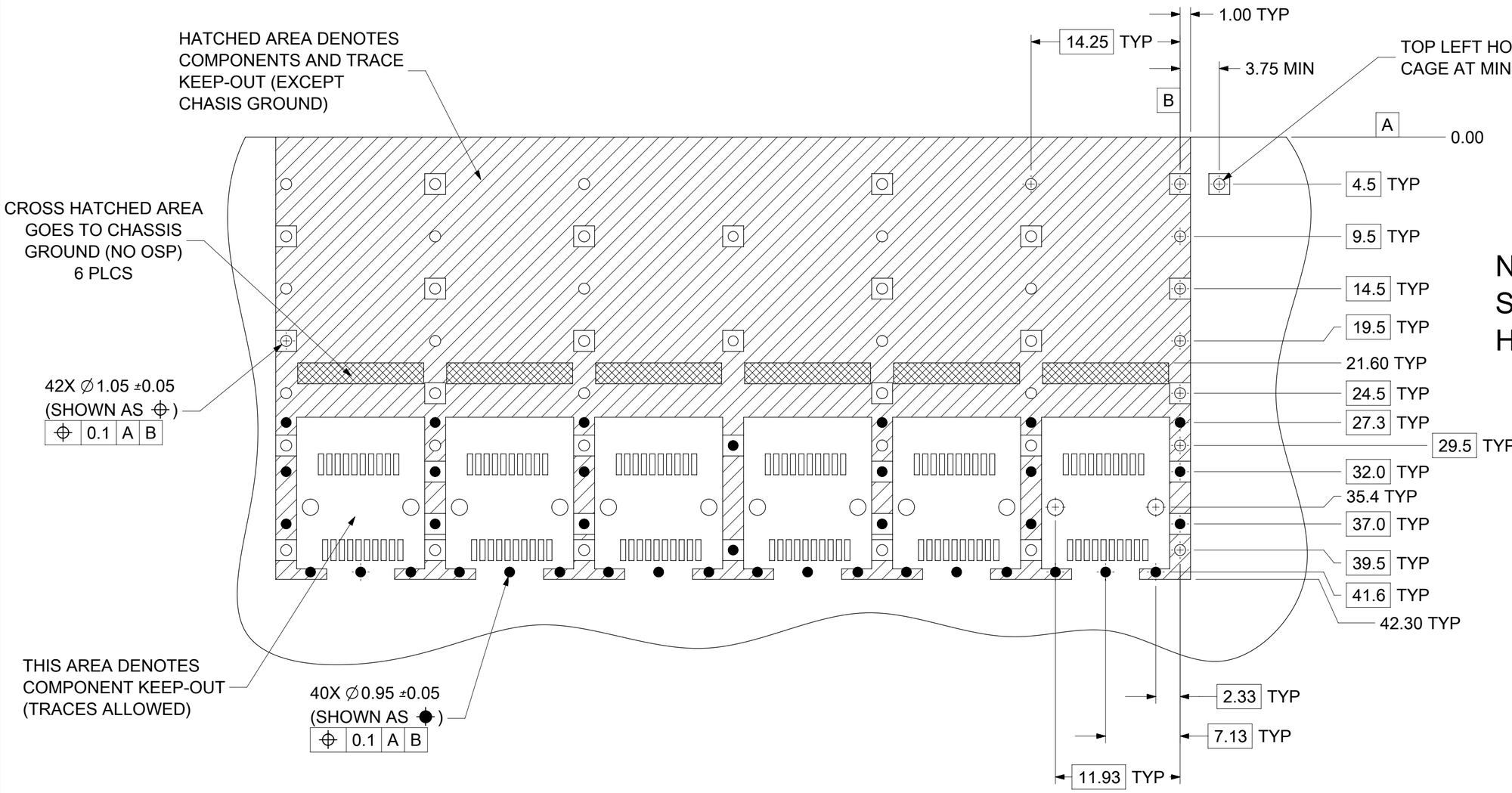
1X6 SFP+ CAGE.120 INCH
PRESS FIT, HEAT SINK, ELASTOMERIC GASKET

PRODUCT CUSTOMER DRAWING

SERIES	MATERIAL NUMBER	CUSTOMER
111112	SEE SHEET 4	GENERAL MARKET

DOCUMENT NUMBER	DOC TYPE	DOC PART	SHEET NUMBER
1111122610	PSD	ASY	5 OF 9

PCB LAYOUT FOR BELLY TO BELLY MOUNTING



NOTE:
SEE SHEET 5 FOR HOST CONNECTOR DETAIL

NOTES:
1. PADS AND VIAS CONNECT TO CHASSIS GROUND (RECOMMEND PADS TO BE 2.00mm SQUARE)
2. RECOMMENDED THRU HOLE PLATING INCLUDES HASL, OSP, OR IMMERSION (GOLD, SILVER, OR TIN).
3. CONNECTOR PAD LAYOUT PER SFP+ MSA WILL ACCOMMODATE MOLEX CONNECTOR SERIES 74441 OR EQUIVALENT.
4. HOLE PATTERN REPEATS FOR EACH PORT. SPACING BETWEEN PORTS IS 14.25mm.
5. MIN PCB THICKNESS FOR BELLY TO BELLY USE: 3.00mm.

RELEASE STATUS	P1	RELEASE DATE	03.05.2017 06:33:50

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CHK'D: DSUN15 2017/05/03
APPR: RCHEN08

REV: E

GENERAL TOLERANCES (UNLESS SPECIFIED)

ANGULAR TOL ± 1.0 °	
4 PLACES	±
3 PLACES	±
2 PLACES	± 0.13
1 PLACE	± 0.25
0 PLACES	±

DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

DIMENSION UNITS	SCALE
MM	3:1

DRWN BY	DATE
MHANUMAPPARE	2017/02/27

CHK'D BY	DATE
DSUN15	2017/04/27

APPR BY	DATE
RCHEN08	2017/05/03

DRAWING SIZE: C
THIRD ANGLE PROJECTION

molex®

1X6 SFP+ CAGE.120 INCH
PRESS FIT, HEAT SINK, ELASTOMERIC GASKET

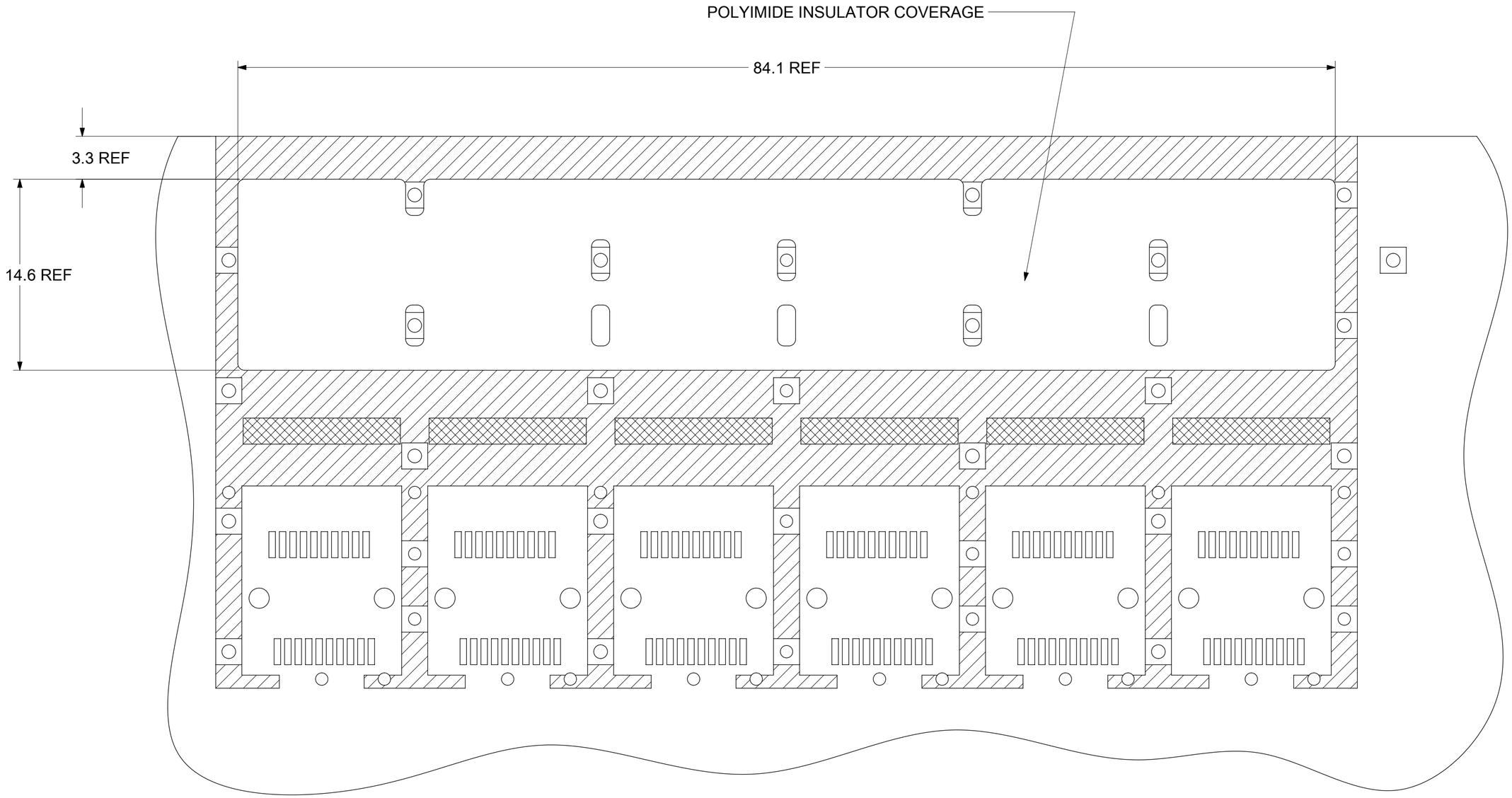
PRODUCT CUSTOMER DRAWING

SERIES	MATERIAL NUMBER	CUSTOMER
111112	SEE SHEET 4	GENERAL MARKET

DOCUMENT NUMBER	DOC TYPE	DOC PART	SHEET NUMBER
1111122610	PSD	ASY	6 OF 9

POLYIMIDE INSULATOR COVERAGE AREA

(APPLIES TO SINGLE SIDED AND BELLY TO BELLY)



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CHK'D: DSUN15
APPR: RCHEN08 2017/05/03

GENERAL TOLERANCES (UNLESS SPECIFIED)

ANGULAR TOL	± 1.0 °
4 PLACES	±
3 PLACES	±
2 PLACES	± 0.13
1 PLACE	± 0.25
0 PLACES	±

DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

REV: E

DIMENSION UNITS: MM
SCALE: 4:1
DRWN BY: MHANUMAPPARE DATE: 2017/02/27
CHK'D BY: DSUN15 DATE: 2017/04/27
APPR BY: RCHEN08 DATE: 2017/05/03
DRAWING SIZE: C
THIRD ANGLE PROJECTION

molex®

1X6 SFP+ CAGE.120 INCH
PRESS FIT, HEAT SINK, ELASTOMERIC GASKET

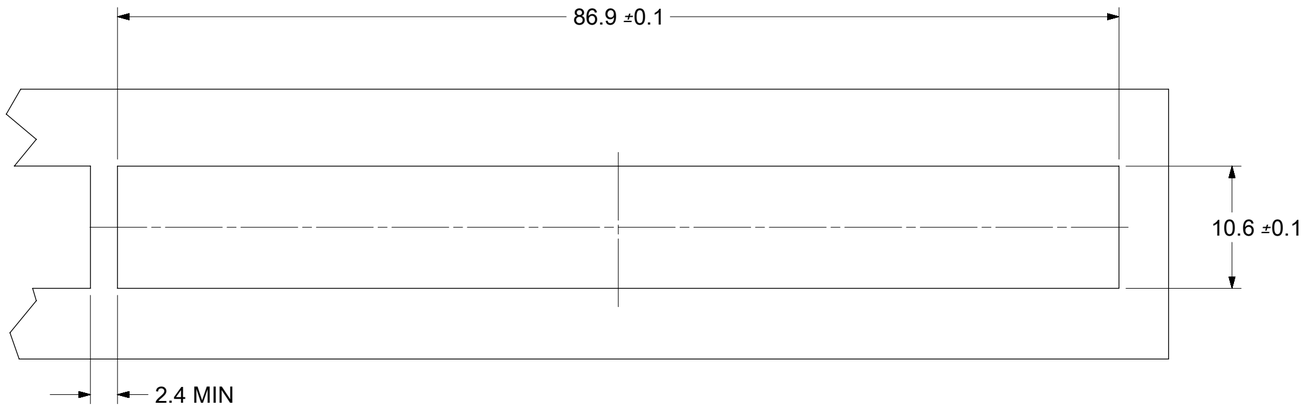
PRODUCT CUSTOMER DRAWING

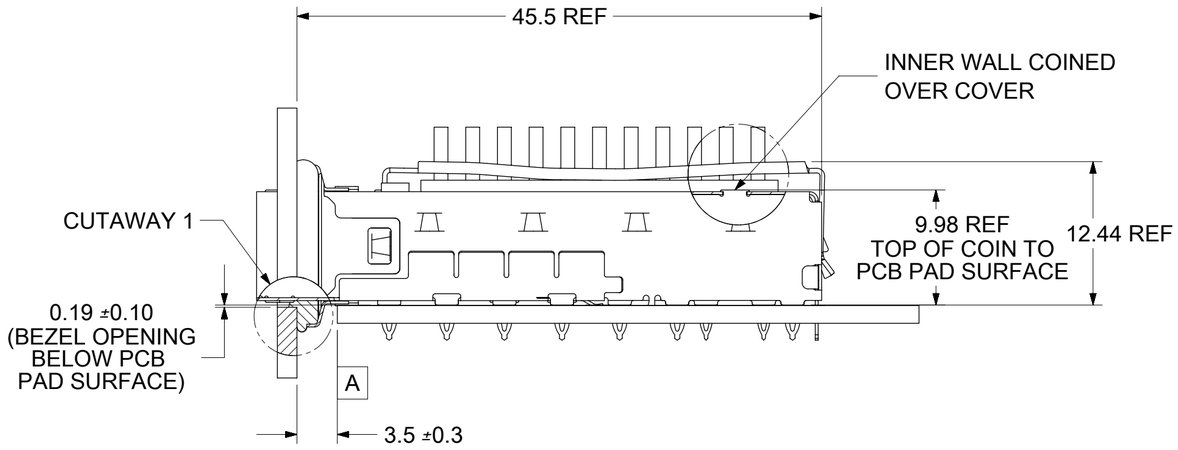
SERIES	MATERIAL NUMBER	CUSTOMER
111112	SEE SHEET 4	GENERAL MARKET

DOCUMENT NUMBER	DOC TYPE	DOC PART	SHEET NUMBER
1111122610	PSD	ASY	7 OF 9

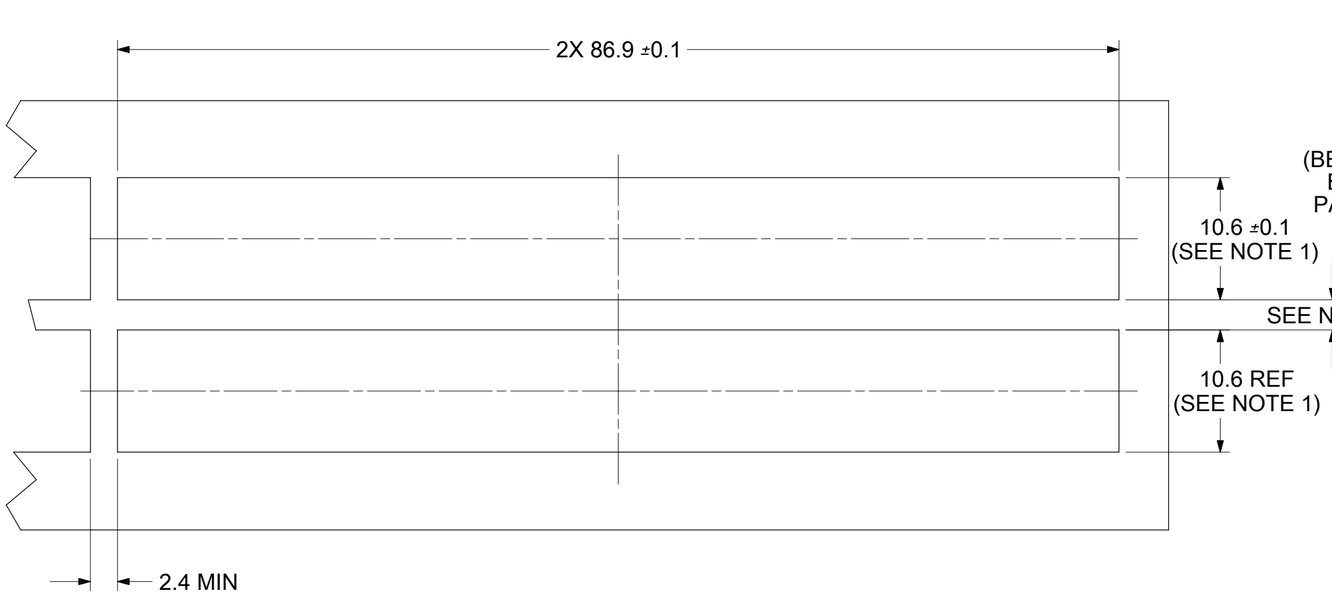
RELEASE STATUS	P1	RELEASE DATE	03.05.2017 06:33:50

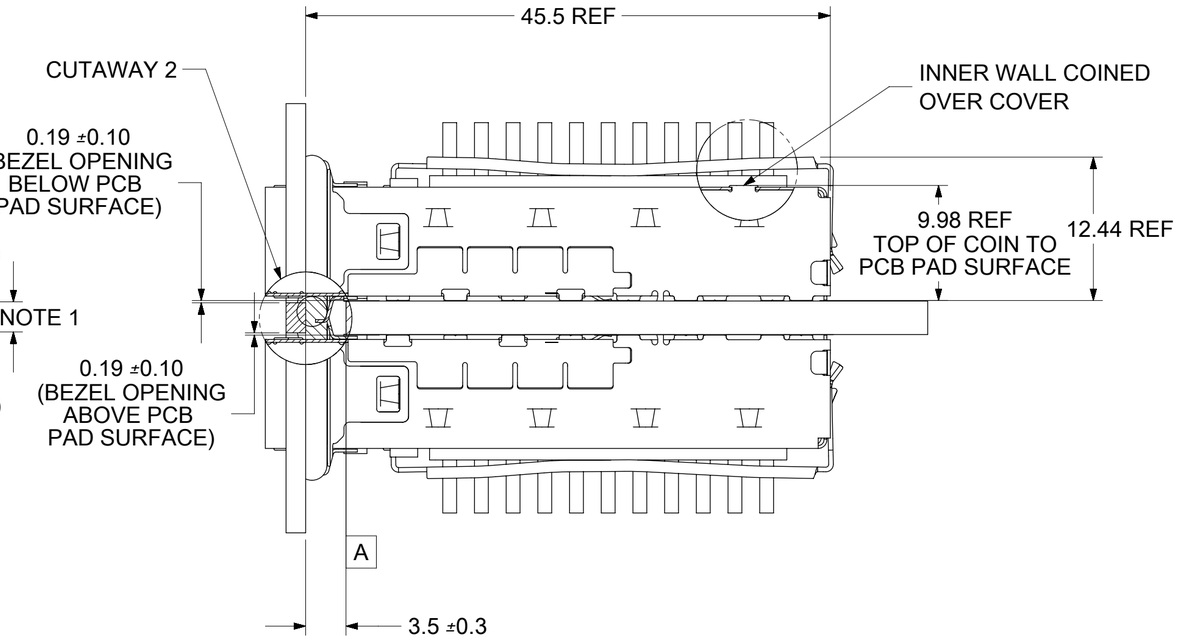
BEZEL AND BOARD POSITION DIMENSIONS FOR SINGLE SIDE MOUNTING (ELASTOMERIC GASKET)





BEZEL AND BOARD POSITION DIMENSIONS FOR BELLY TO BELLY MOUNTING (ELASTOMERIC GASKET)





NOTE:
1. PCB THICKNESS VARIATION MUST BE CONSIDERED WHEN DETERMINING BEZEL OPENING LOCATION.

THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION

SEE REVISION TABLE	
EC NO:	116175
DRWN:	MHANUMAPPARE 2017/02/27
CH'K'D:	DSUN15 2017/04/27
APPR:	RCHEN08 2017/05/03

GENERAL TOLERANCES (UNLESS SPECIFIED)

ANGULAR TOL	±	1.0 °
4 PLACES	±	
3 PLACES	±	
2 PLACES	±	0.13
1 PLACE	±	0.25
0 PLACES	±	

DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

DIMENSION UNITS	MM
SCALE	2.5:1
DRWN BY	MHANUMAPPARE
DATE	2017/02/27
CH'K'D BY	DSUN15
DATE	2017/04/27
APPR BY	RCHEN08
DATE	2017/05/03
DRAWING SIZE	C
THIRD ANGLE PROJECTION	

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PRESS FIT, HEAT SINK, ELASTOMERIC GASKET

PRODUCT CUSTOMER DRAWING

SERIES	MATERIAL NUMBER	CUSTOMER
111112	SEE SHEET 4	GENERAL MARKET

DOCUMENT NUMBER	DOC TYPE	DOC PART	SHEET NUMBER
1111122610	PSD	ASY	8 OF 9

REV: E

RELEASE STATUS	P1	RELEASE DATE	03.05.2017 06:33:50

REV	DATE	DESCRIPTION
A	2012/12/03	1. INITIAL RELEASE
B	2013/02/01	1. REMOVED EMI GASKET FROM TOP, @J16, AND RIGHT SIDE, @E8, VIEWS FOR CLARITY. ADDED EMI GASKET UNCOMPRESSED OVERALL DIMENSIONS TO FRONT VIEW, @E16. ADDED FINISHED ASSEMBLY PRINTED PN/DATE CODE, 9.83 REF DIMENSION TO SIDE VIEW, REMOVED EMI GASKET FOR CLARITY, @E8. ADDED BACK VIEW, @E2, ADDED INNER WALL WELD NOTE. REMOVED BELLY ISO VIEW. CAHNGED DIMENSION "9.83 REF" TOP OF CAGE TO "9.98 REF" TOP OF COIN. MOVED MIN PCB THICKNESS NOTE TO RESPECTIVE PCB LAYOUT SHEETS, REMOVED INSERTION FORCE FROM NOTE 2. MOVED OPEN TOP VIEW & CUTOUT DIMENSIONS TO SHEET 2. (SHEET 1) 2. ADDED "REAR LEG OPTIONS" SECTION, @B16. REMOVED CAGES FROM HEATSINK OPTIONS VIEWS & UPDATED TABLES, @J2, J6 & J11. MOVED VIEW FROM I16 TO F10. ADDED ISO VIEW TO IDENTIFY UNDER BELLY GASKET @F4, TOP VIEW OF OPEN TOP & DIMENSIONS @J16. (SHEET 2) 3. ADDED PN'S 747540610, 747540611, 747540613 & 1111110610 ADDING VIEWS AND PN TABLES. ADDED "SFP+" TO TABLES (SHEET 3) 4. REMOVED BASIC TOLERANCE FROM DIMENSION 35.4 TYP, @F8. ADDED MIN PCB THICKNESS NOTE. (SHEET 4) REMOVED BASIC TOLERANCE FROM DIMENSION 35.4 TYP, @F5. ADDED MIN PCB THICKNESS NOTE. (SHEET 5) 5. REMOVED SINGLE SIDED VIEW AND ADDED APPLICATION NOTE TO TOP OF SHEET. (SHEET 6) 6. CHANGED TOLERANCE ON DIMENSIONS 0.19 TO 0.19 ±0.10, @D9 & F9. ADDED CENTER LINES TO BEZELS. REMOVED CUTAWAY 2 & 4 SIDE VIEWS, RENAMED CUTAWAY 3 TO CUTAWAY 2. REMOVED "10.03 TYP" DIMENSIONS FROM SIDE VIEWS. REMOVED "SEE NOTE 1" FROM 10.6 ±0.1 BEZEL OPENING SIZE DIMENSIONS @D10, F10 & K10. REMOVED "SIZE AND" FROM NOTE 1. (SHEET 7) 7. MOVED NOTES TO BOTTOM LEFT CORNER AND INCREASED TEXT HEIGHT. (SHEETS 1, 4, 5 & 7)
C	2013/02/14	1. ADDED BASIC DIMENSIONS 19.5 @H8, 29.5 @G8 & 39.5 @F8 BACK TO SINGLE SIDED PCB LAYOUT. (SHEET 4) 2. CORRECTED 3D MODEL CHANGING DIMENSION 12.53 TO 12.44 @K1 &F1. (SHEET 7) 3. CHANGED DIMENSION IN TITLE BLOCK TO MM ONLY. (ALL SHEETS)
D	2014/03/10	1. REMOVED PN/DATE CODE FROM RIGHT VIEW @E9 AND ADDED TO BACK VIEW @E6. (SHEET 1) 2. REPLACED ISO VIEW @E4 WITH RIGHT VIEW WITH PN/DATE CODE. (SHEET 2) 3. ADDED NEW SHEET 3 WITH OPTIONAL GEN 2 UNDER BELLY GASKET VIEWS. (SHEET 3) 4. RENUMBERED 3-8 TO MAKE THE SHEETS TOTAL 9 5. REMOVED ISO VIEW 1111110610 AND REPLACED WITH ISO VIEW 1001150610 @F13 (SHEET 4)
E	2017/02/27	1. REMASTERED FROM SD-111112-2610 REV_D TO 1111122610 PSD ASY REV_E IN NX

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DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

REV: E

DIMENSION UNITS: MM
SCALE: 1:1
DRWN BY: MHANUMAPPARE DATE: 2017/02/27
CHK'D BY: DSUN15 DATE: 2017/04/27
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SERIES	MATERIAL NUMBER	CUSTOMER
111112	SEE SHEET 4	GENERAL MARKET

DOCUMENT NUMBER	DOC TYPE	DOC PART	SHEET NUMBER
1111122610	PSD	ASY	9 OF 9

RELEASE STATUS | P1 | RELEASE DATE | 03.05.2017 06:33:50